





Wheat flour VOLTEX Whole egg Sugar Salt Yeast Water (cold)	10.000 kg 0.100 kg 3.000 kg 1.700 kg 0.200 kg 0.700 kg 2.100 kg
Mixing time:	7 + 5 minutes
<u>Butter, soft</u> Total weight	<u>2.500 kg</u> 20.300 kg
Mixing time:	8 minutes slow, spiral mixer
Dough temperature:	26 – 27° C
Bulk fermentation time:	60 – 90 minutes
Scaling weight:	1.200 kg/30 pieces
Intermediate proof:	approx. 20 minutes
Instructions for use:	Mix the dough without butter. Afterwards give the butter to the dough and mix, slowly again. After the bulk fermentation time, scale the dough in pieces, mould round and allow to prove. After the intermediate proof, divide in 30 pieces, mould round and place $8 - 10$ pieces in a greased tin. Afterwards allow to prove. After the final proof, wash with egg and bake.
Final proof:	70 – 90 minutes at 26° C
Baking temperature:	150° C, dropping to 140° C
Baking time:	approx. 35 minutes