

IREKS



<b>Sponge:</b> Wheat flour Yeast <u>Water, approx.</u> Total weight	3.000 kg 0.005 kg <u>1.800 kg</u> 4.805 kg
Mixing time:	4 + 2 minutes
Dough temperature:	24° C
Standing time:	overnight at room temperature
<b>Dough:</b> Sponge Wheat flour Rye flour, dark PASTA ACIDA K NATURAL NATURIN Salt Yeast <u>Water</u> Total weight	4.805 kg 5.000 kg 2.000 kg 0.400 kg 0.150 kg 0.150 kg 0.220 kg 0.150 kg 5.400 kg 18.275 kg
Mixing time:	6 + 2 minutes, spiral mixer
Dough temperature	26 – 27° C
Bulk fermentation time:	45 minutes
Scaling weight:	1.250 – 2.250 kg
Intermediate proof:	15 minutes
Instructions for use:	After the intermediate proof, place the dough on dusted setters or plates and mould long or round. Dust the surface with wheat flour, put the dough pieces with the seam downwards on setters, cut the bread diamond-shaped and allow to prove. After final proof, bake giving less steam.
Final proof:	60 – 80 minutes or at 5° C overnight
Baking temperature:	240° C, dropping to 220° C, giving less steam
Baking time:	60 – 90 minutes
General hint:	Make sure to bake a good crust.

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