# **SINGLUPLUS**





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## Mix for the production of gluten-free bread



### Recipe:

SINGLUPLUS	10.000 kg
Vegetable oil	0.400 kg
Yeast	0.400 kg
Water, approx.	8.800 kg
Total weight	19.600 kg

Mixing time: 2 + 6 minutes
Dough temperature: 26° C
Bulk fermentation time: none
Scaling weight: 0.500 kg
Intermediate proof: none

Processing: tin bread or oven bottom bread

Final proof: 40 - 45 minutes
Baking temperature: 240° C, dropping,
giving steam

Baking time: 40 - 45 minutes

#### 100 g bread contain on average:

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Energy	1,444 kJ (341 kcal)
Fat	0.9 g
of which saturates	0.3 g
Carbohydrate	70.2 g
of which sugars	5.5 g
Fibre	7.4 g
Protein	9.0 g
Salt	2.2 g





