









CORN BREAD

Wheat flour	5.000	kg
IREKS CORN BREAD-MIX	5.000	kg
Yeast	0.300	kg
Water	5.500	kg
Total weight	15.800	kg

Mixing time: 4 + 7 minutes **Dough temperature:** 25° C – 27° C **Bulk fermentation time:** 20 minutes

Scaling weight: 0.480 kg Intermediate proof: none **Processing:** as desired Final proof: 40 – 50 minutes

Baking temperature: 230° C, dropping

to 190° C, giving steam

Baking time: 30 – 35 minutes, open the damper for the last 5 minutes

Instructions for use:

After the bulk fermentation time, scale dough pieces and mould round. Process as desired, toss in the topping, place on setters and allow to prove. Cut before loading and bake giving steam.

Topping: coarse maize

SCONES

Wheat flour	7.000	kg
IREKS CORN BREAD-MIX	3.000	kg
Shortening/Butter	2.500	
Sugar	1.000	
Baking powder	0.200	
Milk, approx.	5.000	kg
Total weight	18.700	kg

Mixing time: Mix all the dry ingredients for one minute. Then add the milk and mix for a further 2 minutes until the liquid has been absorbed.

Processing: scones

Baking temperature: 220° C **Baking time:** approx. 15 minutes

Instructions for use:

Roll the dough out to a thickness of 10 mm - 12 mm and cut with a scone cutter. Place on baking trays and bake.

General hint:

Mixed dried fruit can be added to the dough if desired as an alternative up to 25 % addition.



CORN CRACKERS

Wheat flour	5.000 kg
IREKS CORN BREAD-MIX	5.000 kg
Margarine	1.750 kg
Yeast	0.150 kg
Water, approx.	5.000 kg
Total w <mark>eig</mark> ht	16.900 kg

Mixing time: 2 + 10 minutes Dough temperature: 28° C - 29° C Bulk fermentation time: none

Scaling weight: 0.700 kg for trays of

60 cm x 40 cm Intermediate proof: approx. 20 minutes **Processing:** crackers

Final proof: approx. 60 minutes

Baking temperature:

150° C for 10 – 15 minutes, open the

damper and turn off the oven Baking time: 60 – 90 minutes

Instructions for use:

Roll out the dough pieces and place on trays. Sprinkle the surface with water and add topping to the dough pieces. Prick the surface to avoid bubbles. Allow to prove and bake as recommended.

