





Wheat flour	5.000 kg
IREKS CHIA BREAD MIX	5.000 kg
Yeast	0.200 kg
Water, approx.	5.500 kg
Total weight	15 700 kg

Mixing time: 2 + 6 minutes
Dough temperature: approx. 25° C
Bulk fermentation time: approx. 30 minutes

Scaling weight: 0.480 kg
Intermediate proof: approx. 5 minutes
Processing: triangular bread
Final proof: approx. 70 minutes
Baking temperature: 230° C, dropping, giving

slight steam

Baking time: 30 – 35 minutes

Instructions for use:

After the bulk fermentation time, scale the dough and mould round. After a short intermediate proof, shape the dough pieces into triangles, dampen the top surface and dip into the topping. Place on setters with the seam downwards and allow to prove. Cut three times in a curved shape after proof. Bake, giving slight steam.

opping: 0.600 kg maize semolina,

0.300 kg sesame

Wheat flour	5.000 kg
IREKS CHIA BREAD MIX	5.000 kg
Shortening/Butter	2.500 kg
Sugar	1.000 kg
Baking powder	0.200 kg
Milk, approx.	5.000 kg
Total weight	18.700 ka

Mixing time: Mix all the dry ingredients for

one minute. Then add the milk and mix for a further 2 minutes until the liquid has been absorbed.

anzoine

Processing: scones Baking temperature: 220° C

Baking time: approx. 15 minutes

Instructions for use:

Roll the dough out to a thickness of 10 mm – 12 mm and cut with a scone cutter. Place on baking trays and bake.

General hint:

Mixed dried fruit can be added to the dough if desired as an alternative up to 25 % addition.

Wheat flour IREKS CHIA BREAD MIX	5.000 kg 5.000 kg
VOLTEX	0.050 kg
Fat	0.400 kg
Yeast	0.300 kg
Water	5.300 kg
Total weight	16.050 kg

Mixing time: 2 + 6 minutes

Dough temperature: 25° C

Bulk fermentation time: none

Scaling weight: 0.960 kg

Intermediate proof: 10 minutes

Processing: 4-piece method

Final proof: approx. 60 minutes
Baking temperature: 230° C
Baking time: 45 minutes



